



Dart Aerospace Ltd.
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647.1402
Job Sheet 184644



9698

Part No: 647.1402

Job Qty: 2 ea

Part Name: Lower Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/15/18

Job Tracking No:

Due Date: 10/29/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 647.1402 REV D IPP REV:A 12.10.04 NEW ISSUE DD VERF:JLM

Ship Via:

5976

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		10/29/18	0.00	0.00	Start Up Stores/Pkg-2	88 00 30	OCT 18 2018
110	Packaging	2 pcs		10/29/18	0.00	0.00	Packaging1-1		
120	Small Fab	2 pcs		10/29/18	0.00	1.00	Small Fab-1		
130	QC	2 pcs		10/29/18	0.00	0.00	QC5		
140	Packaging	2 pcs		10/29/18	0.00	0.00	Packaging3-1	CCK048	
150	QC21-SA	2 Ea		10/29/18	0.00	0.00	QC21	9-89	
Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2. Descriptions: 140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***									OCT 24 2018
									DAS 21 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9701	Cutter Sub Assembly	2 Ea (1 ea)	90-Start up Operation	E 112 735
647.1501	Lower Deflector Assembly	2 Ea (1 ea)	90-Start up Operation	5614009M 5619509X1
MS21042L08	Nut	6 Ea (3 ea)	90-Start up Operation	5700409
MS27039-08-19	Screw	6 Ea (3 ea)	90-Start up Operation	5644235
NAS1149FN832P	Washer	12 Ea (6 ea)	90-Start up Operation	5100408

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.9701	2	5	0
	647.1501	2	1	0
	MS21042L08	6	2,317	0
	MS27039-08-19	6	2,028	0
	NAS1149FN832P	12	3,395	0

Part Specifications

Specifications could not be found.



Container No: S119522



Part: 647.1402

Job No: 184644

Serial No/Batch: S119522

Revision: D

Inspector:

Exp Date:

Instructions:

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Date: 10/18/18

647.1402

S119522

REV.D